

Work Order ID 126583

November-14-14 10:00:37 AM

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Item ID: D3190-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Chaffing Shield
 Start Date: 11/14/14 Start Qty: 14.00 ***14*** Cust Item ID:
 Required Date: 11/14/14 Req'd Qty: 14.00 ***14*** Customer:
 Reference: rework

Approvals: Process Plan: U Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3190	Rev A								
124		0.00							DAS 41 9-89 14-11-15
124									
HandFinish	Memo	0.00							
Hand Finishing	PULL FROM STOCK: 14 X D3190-1 B126278								
	APPLY A THIN LAYER OF PROSEAL 890 TO CONCAVE SURFACE. (REF: AS PER DWG D407-667-245 (DEO NOTE 15))								
	A/R PROSEAL 890 BATCH: <u>130090</u> <u>exp 1/15</u>								
127	QC3- Inspect Part Finish	0.00							DAS 38 9-89
127									
QC	Memo	0.00							
Quality Control									

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Item ID: D3190-1

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Chaffing Shield

Stop ***NS2***

Start Date: 11/14/14 Start Qty: 14.00

14

Cust Item ID:

Required Date: 11/14/14 Req'd Qty: 14.00

14

Customer:

Reference: rework

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>LG53</u>	0.00							
130									DAS
Packaging	Memo	0.00				14			41
Packaging	RE-IDENTIFY USING NEW B/N								9-89
									14-11-17
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

14/11/17 J

14-11-17

Picklist Print

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Parent Item: D3190-1

D3190-1

Parent Item Name: Chaffing Shield

Start Date: 11/14/14

Required Date: 11/14/14

Start Qty: 14.00

Required Qty: 14.00

Comments: IPP A03.05.26New issueKJ/RF

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3190-1		Manufactured	No				Each	6.0000		14			
D3190-1									**				
Chaffing Shield													

Location

Loc Qty

Loc Code

LG053

6

105834

2

125177

4

126278

14 h

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Item ID: D3190-1

Revision ID:

Item Name: Chaffing Shield

Start Date: 11/4/2014 Start Qty: 6.00

Required Date: 11/4/2014 Req'd Qty: 6.00

Reference:

Accept

N900040100Setup Start ***NS1***Stop ***NS2***

Cust Item ID:

Customer:

Approvals: Process Plan: MLS Date: 11-11-04 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3190	Rev A								
100		0.00							
100									
Waterjet	Memo	0.00							
FLOW CNC Waterjet	CUT AS PER DWG								
304 .020"	DWG REV: <u>A</u>								
(24 GA)	PROG REV: <u>A</u>								
105	QC2- Inspect parts off machine FAI/FAIB	0.00							
105									
QC	Memo	0.00							
Quality Control									
106	QC8- Inspect parts - second check	0.00							
106									
QC	Memo	0.00							
Quality Control									

DAS
38
9-89
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Item ID: D3190-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Chaffing Shield
 Start Date: 11/4/2014 Start Qty: 6.00 ***6*** Cust Item ID:
 Required Date: 11/4/2014 Req'd Qty: 6.00 ***6*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp	
107		0.00								
107	SHEAR									
Small Fab	Memo	0.00				14x			11/11/10	DAS 36 9-89
Small Fab	Roll as per Dwg D3190									
110										
110	QC5- Inspect part completeness to step on W/O	0.00								
QC	Memo	0.00				(14)				DAS 38 9-89
Quality Control										
120										
120	Identify as per dwg & Stock Location: LG053	0.00								
Packaging	Memo	0.00				14x			8014-11-10.	
Packaging										

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